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THESIS

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A CSMP COMMUTATION MODEL FOR DESIGN STUDY OF A BRUSHLESS DC MOTOR POWER CONDITIONER FOR A CRUISE MISSILE FIN CONTROL ACTUATOR

by

Peter Norman MacMillan

June 1985

Thesis Advisor:

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A CSMP Commutation Hodel for Design Study of a Brushless DC Hotor Power Conditioner for a Cruise Hissile Fin Control Actuator

by

Peter N. Mac Millan Lieutenant, United States Navy B.S., Rensselaer Polytechnic Institute, 1976	
Submitted in partial fulfillment of the requirements for the degree of	The section of the Port
MASTER OF SCIENCE IN ELECTRICAL ENGINEERING	
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ABSTRACT

Recent improvements in rare earth magnets have made it possible to construct strong, lightweight, high horsepower DC motors. This has occasioned a reassessment of electromechanical actuators as alternatives to comparable pneumatic and hydraulic systems for use as flight control actuators for tactical missiles. A dynamic equivalent circuit model for the analysis of a small four pole brushless DC motor fed by a transistorized power conditioner utilizing high speed switching power transistors as final elements is presented. The influence of electronic commutation on instantaneous dynamic motor performance is particularly demonstrated and good correlation between computer simulation and typical experimentally obtained performance data is achieved. model implemented in CSMP language and features improvements in transistor and diode models as well as a more accurate air gap flux representation over previous work. Hall effect sensor rotor position feedback is simu-Both constant and variable air gap flux is modeled, and the variable flux model treats the flux as a fundamental and one harmonic.

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I. INTRODUCTION

Electronically commutated brushless DC motors are increasingly becoming practical for numerous applications. The advantages of these motors over conventional brush-type IC motors are smaller size and lighter weight per horsepower. The increase in power over conventional DC motors is realized by the use of three phase circuitry commonly found in synchronous AC motors which results in additional motor current-magnetic flux interaction not available with conventional DC motor designs. The elimination of the brush commutation and rotating armature allows operation at higher speed with higher currents and improves the thermal characteristics of the motor as heat generating windings will be contained in the stator which can be more efficiently cool∈d.

In this thesis, an equivalent circuit motor-power conditioner modeling approach is used to predict the dynamic performance of a typical brushless DC motor for a fin control actuator assembly. The interaction of the power conditioner final drive elements with the stator currents is demonstrated in addition to the rotor magnetic flux - stator current interaction and interdependence. Numerical results of steady state operation are compared with experimentally obtained instantaneous voltages and currents in amplitude and in profile. After demonstration of steady state operation of the model, start-up and reversal transients are predicted.

The model developed in this thesis is part of a continuing program to develop a comprehensive simulation for a fin control actuating system which has been the subject of previous work [Ref. 1 and 2] and is subject to further development.

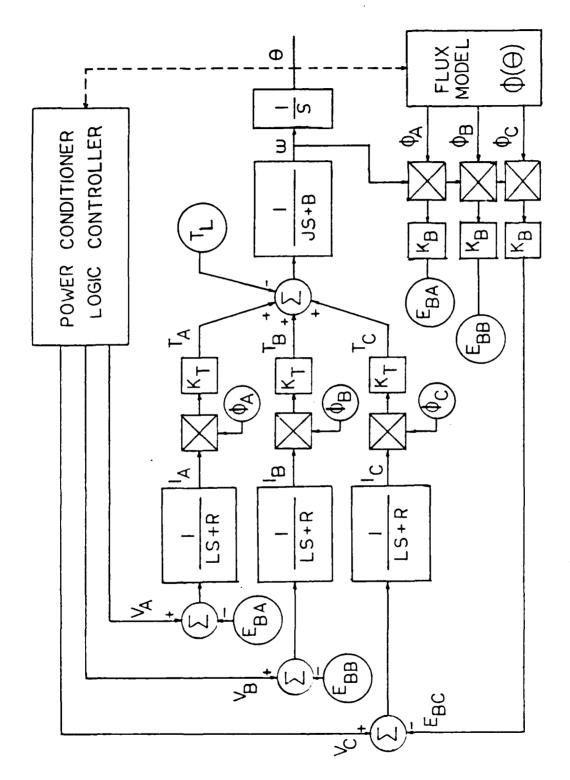
The object of this thesis is to extend previous work on brushless DC motors [Ref. 1] to include switching characteristics of power transistors and diodes in such a manner as to provide a coherent model of power conditioner final drive elements and a brushless DC motor. Additionally, the simulation provides steady state as well as instantaneous dynamic performance during start-up and sudden reversal of the motor. The IEM Continuous System Modeling Program (CSMP) was chosen primarily because of the inherent attributes of CSMP for modeling dynamic physical systems. Inasmuch as previous model development utilized this language, some continuity of development is maintained.

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II. SYSTEM DESCRIPTION

A. SYSTEM BLOCK DIAGRAM

The simulation diagram for the model is depicted in Figure 2.1 and demonstrates the interrelation between the magnetic flux model, the torque coefficient, and the generated tack eff voltage. The nonlinear nature of the generated voltage and torque is indicated by the multipliers in the diagram for angular speed times the magnetic flux, W(t) (t), used in the back emf calculation and the motor current times the magnetic flux, I(t) (t), used in the The three phase electrical generated torque calculation. simulation calculates three phase currents, which are multiplied by the torque coefficient and normalized flux model for each phase resulting in a torque due to the current in each phase. The motor torque is the sum of the three phase torques, and the net torque is the motor torque less the load torque. Motor retation is then calculated by applying the net torque to the rotor inertia and viscous friction. The integral of the rotor angular speed is calculated for angular position, which is fed to the flux and transistor logic models to control the generation of conduction currents for each phase. The transistor model and magnetic flux model are discussed in Chapter Three and Chapter Four, respectively.



Pigure 2.1 Motor and Power Conditioner Simulation Diagram

The turn-off time for a simple switch is characterized by the following equations: [Ref. 4]

cc:
$$I_{E} = I_{E} \exp \frac{-t}{T_{cc}} - \frac{I_{B}, off}{I - \alpha_{B}} \left(1 - \exp \frac{-t}{T_{cc}} \right)$$
 (3.7)

CE:
$$I_c = I_c \exp \frac{-t}{T_{ce}} - \alpha_E I_{8,off} (1 - \exp \frac{-t}{T_{ce}})$$
 (3.8)

and I and I are currents just prior to turn-off, and I, off is the base drive current immediately following turn-off initiation. An inspection of equations 3.7 and 3.8 reveals that the turn-off time is affected by two mechanisms, one of base drive current and one of collector or emitter current initial condition. Reducing the initial condition of collector or emitter current or increasing the base drive current results in a proportional decrease in turn-off time.

One of the difficulties of overdrive is storage time which is a function of the excess base current. Storage time for a simple switch is described by equations 3.9 and 3.10:

CC:
$$T_s = T_{so} \ln \frac{T_s - T_s}{T_s - T_s (1 - \alpha_s)}$$
 (3.9)

CE:
$$T_s = T_{so} \ln \frac{\alpha_E (I_s - I_s^+)}{I_c - \alpha_E I_s^+}$$
 (3.10)

where
$$T_{so} = \frac{\omega_{\kappa} + \omega_{\alpha}'}{\omega_{\alpha} \omega_{\kappa}' (1 - \alpha_{B} \alpha_{B})}$$
 (3.11)

and α_R corresponds to α_B with collector and emitter terminals reversed, and ω_{α}' is the -3dB alpha cutoff frequency with collector and emitter terminals reversed. [Ref. 4 and 5].

It is most desirable to minimize the storage time and this can be accomplished by overdriving during turn-on, reducing the base drive to hold the transistor near charge is swept out of the collector and emitter. The minority carrier density at the collector is again small, and the charge gradient is decreasing rapidly. As soon as minority carrier density reaches zero at the emitter, it may also become reverse biased. This turn-off process is one of the important limitations on the switching response of transistors.

The turn-on time for a simple switch is approximated by the following equations: [Ref. 4]

CC:
$$I_{E} = \frac{I_{S,ox}}{I - \alpha_{B}} \left(I - exp \frac{-t}{T_{CC}} \right)$$
 (3.1)

$$T_{ce} = \frac{1}{\omega_{\alpha} (1 - \alpha_{B})}$$
 (3.2)

CE:
$$I_c = \alpha_E I_{B,on} \left(1 - e \times p \frac{-t}{T_{ce}}\right)$$
 (3.3)

$$T_{CE} = \frac{1}{\omega_{\alpha} (1 - \alpha_{B})}$$
 (3.4)

where
$$\alpha_{B} = -\frac{I_{c}}{I_{E}}$$
 (3.5)

and
$$\alpha_{\rm E} = \frac{I_{\rm C}}{I_{\rm E}}$$
 (3.6)

and ω_{α} is the -3dB alpha cutoff frequency.

The effects of overdrive and reverse drive on transistor switching performance are demonstrated in Figure 3.2. If not overdriven, it takes approximately three time constants (Tcc cr Ice) to reach saturation. A significant improvement in rise time is realizeable by the use of base overdrive. If a transistor is overdriven, its effective gain is decreased, but this has the effect of slightly reducing the time constant while, more significantly, attempting to drive the transistor to higher steady state current—resulting in a greater initial slope. The combination of the two effects results in rise times on the order of .7 time constants to reach saturation.

Eventually the charge distribution will become more uniform with a constant gradient of charge between the emitter and collector. This is the normal active transistor region. If the load line of the circuit is such that the transistor is allowed to pass through the active region and enter the saturation region, the collector current reaches a maximum value and cannot increase. collector to base voltage is then very small, but the base current can be increased further so that the mincrity carrier distribution in the base region has essentially zero gradient from the emitter to collector. This creates a large excess of minority carriers at the collector junction which in turn causes the collector to be forward biased. This is a state in which there is more charge at collector than the collector can collect. In this condition, the collector to emitter voltage is smaller than either of the junction voltages.

The amount of charge stored in the base region in this condition is very large. Additionally, since the collector junction is forward hiased, excess minority carriers will cross the junction from the base region and, if the mincrity carrier lifetime is sufficiently long, be stored in the collector region as well as in the base region. This stored minority-carrier charge has a deleterious effect on turn-cff time of the transistor. In order to turn off the transistor, the mircrity carrier density at the collector junction must be reduced to zero for the collector voltage to start to recover. When turn-off begins, the charge gradient is smaller at the emitter than at the collector, resulting in current flow into the base lead and mincrity carriers disappearing from the base region.

The collector current remains unchanged until the storage period is over and collector voltage remains small. As the transistor enters the active region, the remaining

B. SWITCHING TRANSISTOR DYNAMICS

Behavior of transistors in the cutoff and saturation regions differs somewhat from the more typically understood small signal models. Some discussion of switching characteristics and the resulting model is in order. This discussion assumes a generic transistor and is equally correct for PNP and NFN devices, as the discussion describes primarily base region effects. It might be necessary to keep in mind that electrons are majority carriers for n-type hase regions and holes are majority carriers for p-type regions. This discussion of transistor behavior follows that found in [Ref. 4].

When a transistor is operating in the cutoff region, the emitter and collector are reverse biased, base region minority carrier concentration is practically zero at the junctions, and each junction is drawing some fraction of leakage current Ico. The majority carriers which are collected at the junctions are thermally generated in the base region, and a (small) minority carrier current will flow cut of the base terminal to keep the base region neutral. The amount of minority carrier charge stored in the base region is negligibly small.

To turn the transistor on, charge carriers must be injected at the emitter junction so that there will be a large charge gradient toward the collector. This means that there must be minority carriers stored in the base region and there must be a corresponding change in majority carriers to neutralize the stored charge. Thus current flows into the base region through the base terminal as the storage takes place. If the base current is suddenly increased, there will be a large charge distribution gradient near the emitter and a small gradient near the collector, the difference in slope being proportional to the

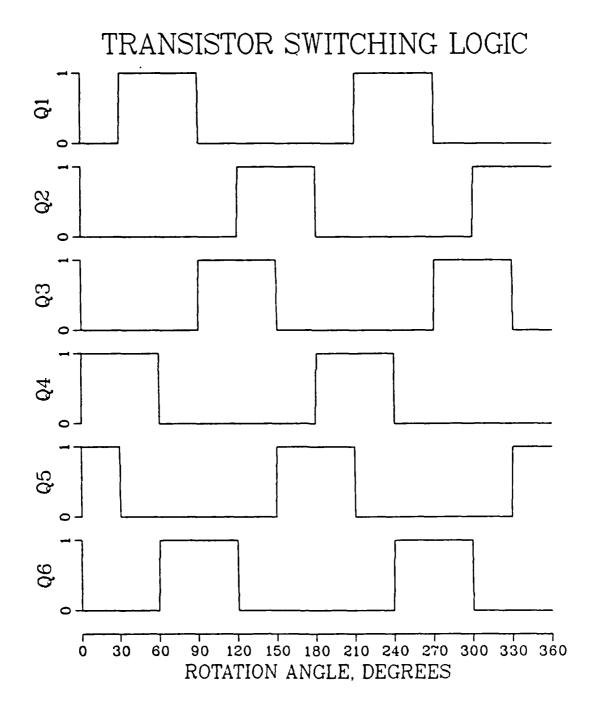


Figure 3.1 Transistor Timing Diagram (Level 1 Represents "On")

III. ELECTRONIC COMMUTATION

A. THREE PHASE BRIDGE CIRCUITRY

The three-phase, four pole brushless DC motor is depicted in Figure 2.2. The transistor and diode configuration is very similar in appearance to a three phase full wave bridge rectifier circuit and acts in a very similar fashion. The composite flux shown in Figure 4.6 is a demonstration of this similarity. The composite flux actually corresponds to the peaks of the back emf voltage waveform in Figure 4.5 as if it were rectified in a three phase full wave bridge rectifier. This figure was generated by taking the normalized flux model for the two conducting phases during each commutation interval, adding them together, multiplying by the torque coefficient and converting to webers (the torque coefficient has the same basic units of force-length/amp). Actually, the diodes may be used as a full wave bridge rectifier for some applications (e.g. to when the motor is driven by the load recharge tatteries) torque and acts as a generator [Ref. 3].

Transistors Q1 through Q6 control the current switching in accordance with the timing diagram in Figure 3.1, where a logical "1" corresponds to the transistor being in the conduction mode. This diagram was derived for counterclockwise rotation (positive direction) as the current will be positive in each winding as the north pole of the rotor is positioned in its field (positive flux) and the current will be negative when the south pole of the rotor is positioned in its field (negative flux). A similar timing diagram can be made by considering the logic for clockwise rotation (negative direction) in Table II.

listings are contained in Appendix B. The first of these models continues to simulate the transistors without the protecting diodes (which are shown in Figure 2.2) to demonstrate the inductive voltage transients produced by opening one of the stator winding circuits with a transistor The next mcdel adds the damper diodes to the power conditioner to fully simulate the power conditioner final drive elements. The final model takes all the complications of the preceeding ones and depicts the transient behavior of the system during reversal ("plugging") of the rotating The results of computer runs using this mcdel are motor. discussed in Chapter Five. No attempt has been made to reduce the order of the model in these simulations since the desire was to observe both the fast and slow time constant effects. The numerical integration of the differential equations of such a "stiff" system to evaluate the steady state behavior can be somewhat time consuming. Transistor time constants are user adjustable as are saturation and cutoff The motor parameters used for the model development are typical for the brushless motors now available for this type of application, but are not representative of any particular motor. As such, all motor parameters are user adjustable to conform to any desired motor performance that would meet design objectives.

motor reversal cannot be accomplished by reversing the polarity of the power supply as in [Ref. 1] but must instead be accomplished as in a typical power conditioner by proper reverse sequencing of the commutation, shown in Table II, and discussed in Chapter 5.

Several models were produced whereby each model represented a completion of a particular aspect of the system such as motor air gap flux and power conditioner transistor switching characteristics. The early models were developed from simple ideas such as instantaneously switching, zero or infinite resistance transistor switches and constant air gap flux. Each model improved a particular area under development until it was thought to be a suitable representation of an actual motor or power conditioner feature.

The first model incorporates a square wave of back emf (constant flux) and endeavors to demonstrate transistor commutation effects. The transistor switching is instantaneous and is accomplished within the "commutation and Hall effect" procedure (see Appendix C).

The second model introduces changes in the transistor switching. While switching is still instantaneous, typical values of transistor saturation and cutoff resistance are introduced, and commutation is <u>controlled</u> by the commutation procedure instead of being accomplished by that procedure. This feature leads to the next model which simulates the actual rise time and saturation delay of power transistor switching. This model is the basis for all subsequent simulations involving increased model complexities such as the sinuscidal flux model.

The remaining simulations develop the voltage and current relationships between the motor and electronic commutator final drive transistors and incorporate sinusoidal magnetic flux models consisting of a fundamental and fifth harmonic as described in Chapter Four. These program

minus IAB equals IB and ICA minus IBC equals IC. The current flow cannot always be positive as depicted, since the sum of the three phase currents must be identically zero by Kircheff's current law. Therefore, at least one of the currents IA, IB or IC must be negative at any given time, representing a flow of current returning to the power From the current waveform it is immediately apparent which phase is connected to the negative supply and which is connected to the positive supply simply by cbserving the polarity of the current (see Figure 5.2). concept of the positive and negative supply voltages is totally equivalent to a single positive (or negative) supply as used in [Ref. 1] and since the drive currents are calculated from the difference of two fictitious currents, single supply will work in the simulation, but the split supply enhances the symmetry of the motor currents and voltages. This change allows for improved modeling and conceptualization of transient studies as discussed in the next section.

D. MCCEL DEVELOPMENT

The tasic simulation of the brushless DC motor by Thomas used a single positive or negative power supply and superimposed armature leg currents to produce the measured motor performance. Motor drive was then realized by multiplying averaged armature currents by a torque factor for the model under development. In the this model the supply is a split supply of equal voltages. Armature current is assigned a positive sign if it flows in the positive direction (i.e. into the motor) as shown in Figure 2.2 and a negative sign if it flows in the cpposite direction (i.e. out of the motor) as discussed previously. A secondary result of the model of commutating transistors and split supply is that

Rearranging Equation 2.1 for the highest derivative on the left side yields:

$$dI/dt = (1/L) Es(t) - (R/L) I(t) - (1/L) Kbwn(t)$$
. (2.3)

The mechanical torque balance equation is:

$$Tm(t) = JdWm(t)/dt + BWm(t) + Tl(t).$$
 (2.4)

Rearranging yields:

$$dWm(t)/dt = (1/J)Tm(t) - (1/J)Tl(t) - (B/J)Wm(t)$$
 (2.5)

The total viscous friction (B) and total load inertia (J) is represented as follows:

$$B = BB + B1 \tag{2.6}$$

J = Jm + Jl (2.7)
where Bl = Blp/N and Jl = Jlp/N. Blp is the viscous
friction associated with the load, Jlp is the load inertia
and N is the gear reduction ratio. The link between the
electrical and mechanical equations is the torque constant,
which is derived from the magnetic flux:

$$Tm(t) = Km\PhiI(t) = KtI(t). (2.8)$$

The basic equations have been enhanced in this model to take advantage of inherent sign conventions, particularly in direction of current flow. This in turn makes the commutation procedure more apparent in the generated graphics. For example, the primary motor currents are depicted in Figure 2.2, each having an assigned positive direction as pictured. The difference between IAB and ICA yields IA, IBC

TABLE II										
Sensor and Switching Logic										
RCTOR <u>PCSITION</u>	RPS	Cour RFS B	terc RPS <u>C</u>	lockwise Re PHASE <u>A</u>	otation PHASE B	PHASE <u>C</u>				
0 30 60 90 120 150	011100	100001	000111	open pos pos open neg neg	neg neg open pos pos open	pos open neg neg open pos				
ROTOR POSITION	RPS	RFS	lock BPS <u>C</u>	wise Rotat: PHASE <u>À</u>	ion PHASE <u>B</u>	PHASE <u>C</u>				
0 30 60 90 120 150	011100	1 10001	0001111	open neg neg open pos pos	pos pos open neg neg open	neg open pos open neg				

C. HOTOR SYSTEM EQUATIONS

Derivation of the basic motor system equations (equations 2.1 through 2.8) was accomplished by Thomas in [Ref. 1] and they are repeated here for convenience. From Kirchoff's voltage law, the stator voltage must be:

$$Es(t) = IdI/dt + RI(t) + Eb(t)$$
 (2.1)

where the back emf voltage can be described by:

Eb (t) =
$$(Km \ 0) \ Wm (t) = KbWm (t)$$
or Et (t) = $Kbd\Thetam (t) / dt$
since $d\Thetam (t) / dt = Wm (t)$.

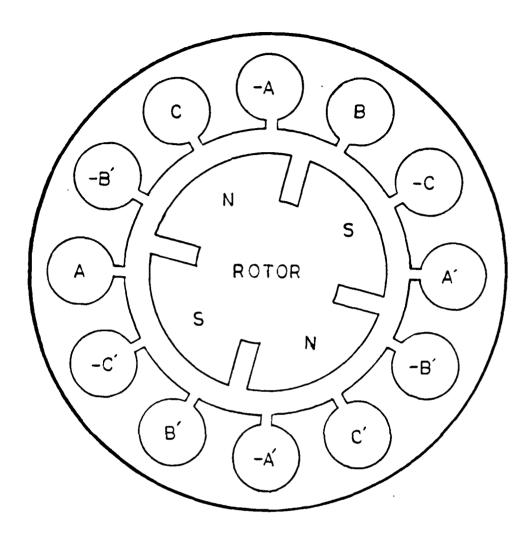


Figure 2.3 Motor Stator and Winding Configuration

rotation is tabulated in Table II, and indicates the sensor logic level (RPS), and connection of the phase terminals for both clockwise and counterclockwise direction for each thirty degrees of rotor position. Note that regardless of direction of rotation, the rotor position logic remains constant for a given rotor position, and that rotor positions between 180 degrees and 360 degrees are indistinguishable from rotor positions between zero and 180 degrees tecause of the rotor symmetry.

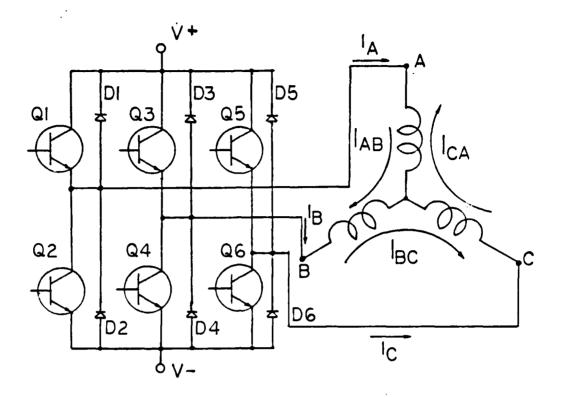


Figure 2.2 Hotor and Commutating Transistors

Figure 4.4. Since the phase windings are separated by sixty mechanical degrees, the flux in each phase is seen to have a sixty degree phase shift with respect to the adjacent The explanation of the shape of the model flux is discussed in Chapter Four. The electronic commutation must be performed in such a manner as to complete two electrical cycles for each mechanical rotation since the flux distribution completes two cycles in one rotor rotation. tation of the armature (stator) current is accomplished every thirty degrees of rotor rotation because a new winding "enters" the magnetic field with every thirty degrees of rotation simultaneously with another winding "leaving" the magnetic field. The sensor and switching logic for motor

TABLE I
Typical Hotor Parameters

<u>Parameter</u>	<u>Value</u> 1.37	Units Ohms
Stator resistance, Ra Stator Inductance, La	0.0016	Henrys
Torque coefficient, Kt	15.9	Oz-In/amp
Reverse voltage coefficient, Kb	0.112	Volt-Sec/Rad
Rctor inertia, Jm	0.001	Oz-In/Sec
Viscous friction coefficient, Em	0.022	Oz-In-Sec/Rad

B. MCTOF CONFIGURATION

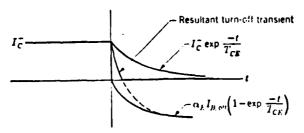
The motor simulated in this thesis is a three phase, four pole device typical of modern brushless DC motors as described in [Ref. 1]. Typical values for the motor parameters are contained in Table I. The listed values of resistance and inductance are as measured across two windings as the motor is only a three wire device as pictured in Figure 2.2. It should be noted that the motor inertia is very low: a typical rotor diameter is of the order of one inch and results in a very small mechanical time constant. A transverse cross sectional view of rotor and stator for a the model motor is shown in Figure 2.3, with the rotor in the zero (or 180) degree position. The magnetic rotor can be seen to have north and south poles separated by ninety degrees. This generates a flux distribution which alternates polarity every ninety mechanical degrees as depicted in

saturation and finally drive it off quickly using reverse drive. This can be accomplished neatly and simply by bypassing the base resistor with a suitably sized capacitor as discussed in [Ref. 6:p. 784].

C. HODEL OF SWITCHING TRANSISTOR DYNAHICS

The preceding discussion leads into the modeling of the transistor switches as dynamic elements. The most desirable transistor model would be of low order and not add significantly to the program complexity since the motor dynamics are the prime concern.

The initial models were developed with the transistor switches acting instantaneously between cutoff and saturation resistance. This was satisfactory as long as the transients generated remained small. Using the variable step size integration routines available with CSMP, found that the rapid switching drove the integration step size minutely small and computer time for the simulation to reach steady state became excessively long. Based upon the discussion given in the preceeding section on transistor switching, an exponential rise and fall was developed, both overdrive and reverse drive simulated by clipping the exponential rise and decay within limits of the saturation resistance and cutoff resistance. This not only provided a good simulation of the transistor switching with user variable parameters, but also eased the computer time problem The resulting switching characteristics are shown in Figure 3.3, (with exaggerated time constants for clarity) and compare favorably with those shown in Figure 3.2 (a) and Figure 2.2 suggests that the transistors are bipolar NPN devices. This was done for pictorial reference only.



The improvement in turnoff time which is possible by reverse drive is shown here.

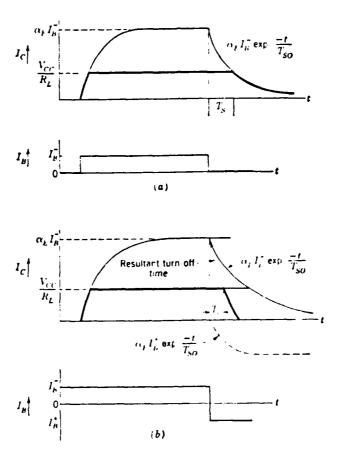


Figure 3.2 Switching Characteristics. (a) Overdrive only. (b) Overdrive and Reverse Drive.

TABLE III Some Power Transistor Specifications Ic (Max) R (sat) ts Diss Vbr (sus) Device Watts Volts Amps Oh ms 150 250 MIM 45N 15 45* .06% (BCS) 250 180 40* .08% MIM40N18 (MOS) 450 2.2 250 MJ16016 20 (Eipclar) 250 200 10 **MJ 15011** (Eipclar) 4.0 150 100 5 . 2 2N3430 (Eipclar) 150 14** .06 200 2N2777 30 (Eipclar) 275 3.5 175 2N6250 15 (Eipclar) 120 25 1.0 200 2N6339 (Fipclar) 250 25 ** 250 2N1820 15 . 1 (Eipclar) 200 200 -08 6# SIC2231 30 (Eipclar) *ID %K (on) **ts+tf #td+tr

These switching transistors may be a pair of complementary symmetry Class B amplifier output devices to take advantage of emitter-follower characteristics or might be MOS devices to realize high transistor power efficiency. The model as presented is accurate for bipolar transistor dynamics but because switching time constant and on and off resistance are the only parameters for the model, it should be extendable to include MOS devices as well. The parameters used for the simulation program were a switching time constant of

1.5 microseconds and a saturation resistance of .05 ohms. These values were chosen as more or less ideal values, the combination of which would probably not be realized in any one device. In Table III some transistor specifications are listed for devices which might be desirable to use for this motor controller application. The fast switching times for the bipclar transistors are their salient feature, while the low "on" resistance of the MOS devices makes them desirable.

TRANSISTOR SATURATION MODEL

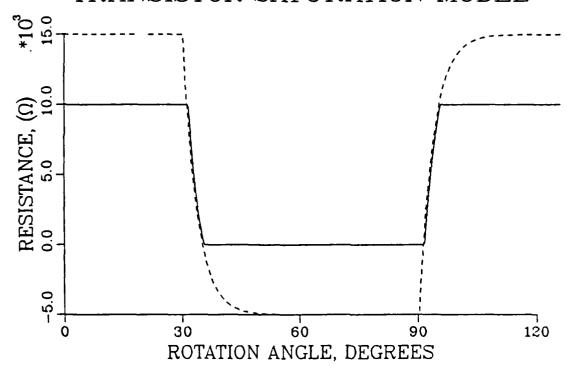


Figure 3.3 Transistor Model Saturation Characteristics

The model developed to this stage has ignored the effect of peak reverse voltage across the transistors that occurs at the moment of commutation due to the opening of the inductive circuit. To provide the required protection,

damper diodes are used to clamp the spike voltage to the positive or negative supply. The diodes not only provide overvoltage protection for the transistors, but must handle nearly the full value of steady state current for a brief period of time as well. The effect of the diode clamping can be seen immediately by comparing the figures depicting motor current with and without the diodes in the simulation. (See Figures 5.1 and 5.2) Note that the current dip is markedly reduced when the diode is in the circuit. provide a commutation of the transistor current and maintain current flow in the actor during the switching of the drive between two Additional infcrmation phases. concerning diode commutation was found in [Ref. 9:p. concerning the so-called "Jones" commutation circuit for a DC mctcr controller.

The diode model is very simple and features instantaneous switching between saturation and cutoff resistance identical in value to that of the transistors. This approach did not add any appreciable complexity to the integration problem because the diodes pick up the current as the transistor turns off, smoothing out the transient current instead of generating another current transient. The switch of the current to the diode is triggered by the voltage spike caused by the transistor turning off, similar to what would be expected in the actual circuit. The lack of a diode voltage drop before the knee of the diode conduction curve is the only addition that might be made to the model, but was deemed unnecessary as the voltage drop across the diode at full motor current would still be less than one volt and of the same order of magnitude.

IV. MAGNETIC PLUX MODEL

A. SYMMETRIC FIFTH HARMONIC FIUX

Thomas [Ref. 1] derived a combination fundamental and fifth harmonic reverse voltage waveform from empirical measurements. This model has been used in this thesis with modifications. The phase relationship of the fifth harmonic to the fundamental has been altered to provide the same shape voltage waveform across two windings instead of across only one. This agrees with the empirical data and also gives rise to a new magnetic flux model, the shape of which agrees in form with traditional DC machines [Ref. 8]. The general shape of the flux-density distribution of a DC motor is shown in Figure 4.1.

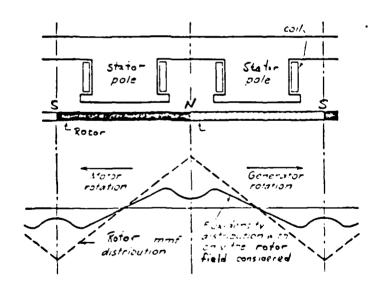


Figure 4.1 Flux Density Distribution due to Rotor Field

The dip in the center of the flux-density distribution can lest be explained by considering Figures 4.2 and 4.3 which are flux maps of the magnetic field due to the rotor magnets and stator current respectively and confirm the distribution shown in Figure 4.1 for either stator or rotor considered. In Figure 4.2 and Figure 4.3, separation of flux lines indicates degree of field strength, with greater separation indicating less field strength.

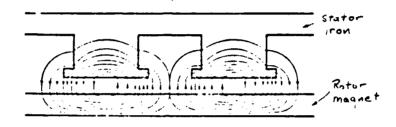


Figure 4.2 Flux Eap with only Rotor Field Considered

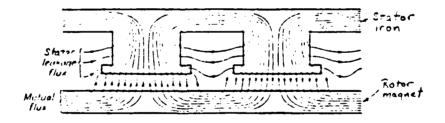


Figure 4.3 Flux Map with only Stator Field Considered

The model flux-density distribution is depicted in Figure 4.4 showing the phase relationship between the three In Figure 4.5 the phase 'A' flux is shown along with the resulting generated voltage between terminals 'A' 'B'. The dotted lines in each figure represent the commutation periods during which each winding is connected to the positive supply, the negative supply, or effectively disconnected from surrly by the switching power transistors. The commutation effects shown by the dotted lines in these figures represent motor currents for counterclockwise (positive) rctation as the product of the flux and the motor current is seen to always be positive. Since the motor torque is derived from the product of the magnetic density distributions and the current flowing in each phase winding, this results in a positive motor torque and rotation in the positive direction. The composite flux density distribution for the rotating motor is displayed in Figure 4.6, and is used to derive the normalizing constant for the flux density by maintaining the average value for the torque coefficient at the constant value for the simple models. This composite flux density distribution is seen to have an average value equal to the torque constant of the simple models, when the conversion from webers to inch-curces per amp is applied:

$$(in-cz/amp) \times (.0C707) = weters$$
 (4.1)

This figure also provides a quick check on the back emf constant since the numerical value of both constants must be identical in MKS units.

To demonstrate clockwise rotation, the flux model remains fixed with respect to the shaft position, but the sign of the currents must be reversed. This amounts to reversing the polarity of the commutation scheme for a

MAGNETIC FLUX MODEL PHASE A FLUX 0.1 0.0 0.1 - 0.1120 150 180 210 240 270 300 330 360 60 90 30 PHASE B FLUX FLUX, WEBERS 90 120 150 180 210 240 270 300 330 360 30 60 PHASE C FLUX 0.0 90 120 150 180 210 240 270 300 330 360 60

Model Flux--Phase Relationship Figure 4.4

ROTATION ANGLE, DEGREES

30

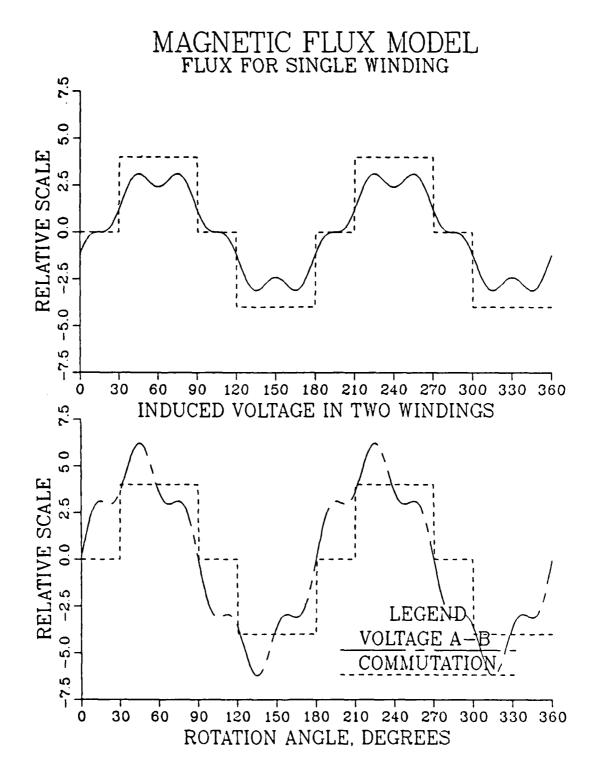
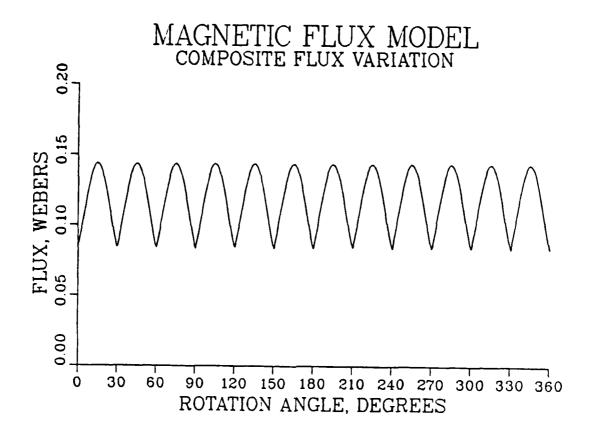


Figure 4.5 Hodel Flux and Back EMF Voltage



Piqure 4.6 Model Composite Plux

counterclockwise rotating motor. As can be seen from Table II this is the same sequence of commutation as for counter-clockwise rotation advanced by ninety degrees, which should be expected from the rotor geometry since the south pole of the rotor is displaced ninety degrees from the north pole of the rotor.

B. FIFTH HARMONIC FLUX WITH DELVE CURRENT INTERACTION

The interaction of the two magnetic fields, one due to the rotor magnets and the other due to the stator current causes distortion of the air gap flux and hence the generated voltage waveform. Reference eight indicates that such an interaction is expected, but as to what degree the flux density distribution and the reverse voltage waveform would be distorted is unknown. The expected effect of the two magnetic fields interacting is to skew the symmetrical distribution as is shown in Figure 4.7 It is realized that the profile of the flux model of Figure 4.5 and the total flux density distribution as shown in Figure 4.7 do not agree, however the flux model shows a high degree of correlation to empirically measured experimental test data for this type of motor [Ref. 11].

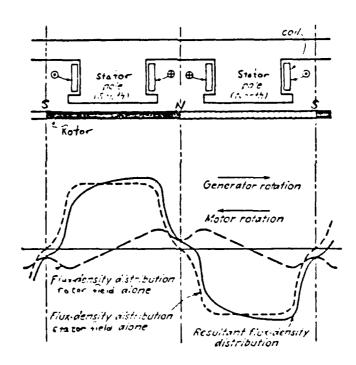


Figure 4.7 Flux Density Distribution Demonstrating Interaction.

The skewed shape of the resultant flux-density distribution due to stator current interaction can be simulated by slipping the phase relationship of the fifth harmonic with respect to the fundamental. If the phase shift is simply a constant, then two windings will produce essentially the same share of back EMF voltage as the previous model, but combination with the other winding will not be similar or Since current, as modeled, essentially flows in two windings at a time, the distortion must be a function of the current and the third winding flux must remain undistorted as long as that winding has no current flowing. This thinking led to the model for interactive flux depicted in Figure 4.8. The phase relationship between fundamental and harmonic is identical to the non-interactive model if the drive current is zero. In the presence of drive current, the fifth harmonic is shifted smoothly and continuously until at maximum current, the phase shift is thirty electrical degrees. Even with this visible warping of the flux, the back emf voltage waveform is recognizeable as a fundamental and a fifth harmonic, and this effect might be smaller than depicted, and of little consequence to the motor designer. Additionally, no model of magnetic saturation has been implemented, which would have the effect of flattening the flux reaks and giving a more constant maximum flux and hence torque, resulting in smoother motoring. Such effects are expected in an actual motor, but at what value of current the saturation should begin will have to be determined by measurement of a particular motor.

MAGNETIC FLUX MODEL FLUX FOR SINGLE WINDING

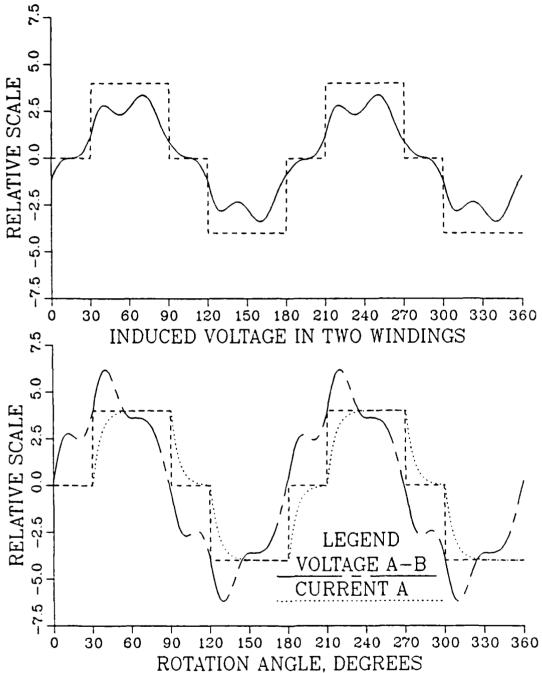


Figure 4.8 Model Flux and Back EMF Voltage Demonstrating Drive Current Interaction

With minor changes to the program, different magnetic flux shapes can be simulated and motor performance can be compared. For example, if the stator was designed with interpoles, the flux would take on a flatter shape across the tcp of the flux curve, which would in turn give different characteristics to the back emf voltage, which could be empirically measured. If the torque coefficient of the motor was known, (it can be measured) the flux distribution could be deduced as it has been for these simulations and the complete motor performance curves predicted. simulations give a good representation of transient and steady state motor and transistor currents [Ref. 10], from which voltage and current stresses applied to the transistor junctions can be determined. The results of a simulation for a desired steady state load may be analyzed to size the transistors and diodes required for a specific application. Given the heat transfer characteristics of a motor and/or heat sink assembly, the thermal rise of the power conditioner and the motor stator may be predicted by implementing a simple heat transfer model.

From the literature [Ref. 3] it was noted that when some thirty degrees of commutation advance was used to obtain maximum performance from the motors being tested, an increase of 230% over rated horsepower was realized for short periods. This simulation program has the capability of shifting the commutation angles to realize extended performance. This is left for future development of motor performance studies.

CENTER POINT TRAJECTORY

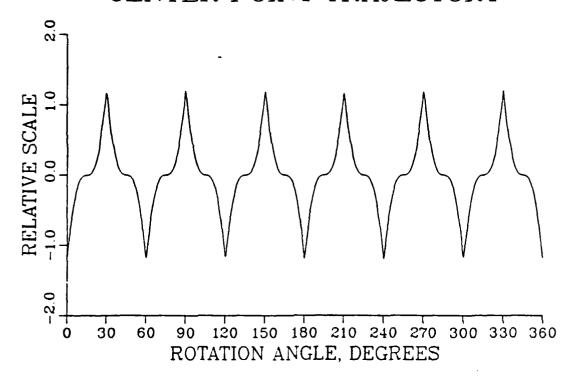


Figure 5.8 Trajectory of Center Connection

the variation in speed would be reduced to the order of five percent due to the increased time constant, (J/E). Additionally, the speed ripple decreases significantly if the applied voltage is increased with no increase in load. With a load torque of 64 inch ounces and a power supply voltage of sixty volts, speed ripple is hardly noticeable at the steady state speed of approximately 4800 rpm due to the increased angular momentum.

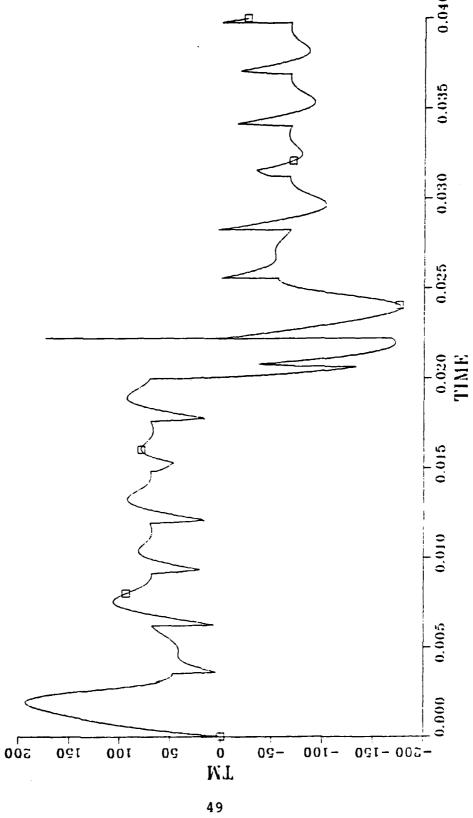
resulting in smoother rotation. The design tradeoff to this would be that only half of the supply voltage would be available across any one winding with the center grounded. If the center terminal is left to float, the voltage across two windings is the full supply voltage, but the voltage applied across a single winding and the current through that winding is a function of the back emf voltage generated in both windings. Since the back emf voltage is varying sinusoidally in each winding and one winding is 120 electrical degrees cut of phase with respect to each of the other two windings, a larger proportion of the supply voltage may be applied to one of the conducting coils than the other. current through the one coil, being equal to the sum of the currents in the other two coils, is at a higher value when the air gap flux is greatest than if the center connection were grounded, and will provide more motor torque. trajectory of the center connection is shown in Figure 5.8 and can be compared to the single phase flux characteristic in Figure 4.4 and the composite flux variation in Figure 4.6 to see that the voltage aids the current flow in each winding as it comes under the peak of the magnetic flux, as the voltage at the center connection is negative at during the positive flux peaks, and positive during the negative flux reaks, aiding current flow when compared to a grounded center terminal. The relative scale on the ordinate of this figure indicates that the effect is proportional to motor speed.

The fluctuation of motor speed demonstrated by this model has been of the order of ten percent of peak motor speed, somewhat more than in Thomas' simulations [Ref. 1]. This can be attributed to the combination of the transistor switching time constants, the current rise time constant (L/R) and extremely small rotor inertia. If the load inertia was of the order of magnitude of the rotor inertia,

In these figures, a demand for reversal is initiated at .02 seconds. Since the rotational inertia of the rotor keeps it rotating in the positive direction for a short time after reverse current begins to flow, a commutation point is reached and the reversal current is switched between phases A and C. As the rotor stops and the motor reverses under the influence of negative torque, the commutation point is again reached but from the opposite direction and the current is switched from phase C to A. There is a large current transient in the figure at this point which is also seen in Figure 5.7 as a transient positive torque, probably due to a combination of the instantaneous nature of the diode model and the transistor time constants. The reality of such a current and torque spike is questionable, but if the dynamic nature of the transistors and diodes used in the power conditioner are not similar, such undesirable transients may be generated, even to the point of punch through of a junc-The effect of the torque spike is seen in Figure 5.6 as a slight interruption of the otherwise smooth transition between forward rotation and reverse rotation.

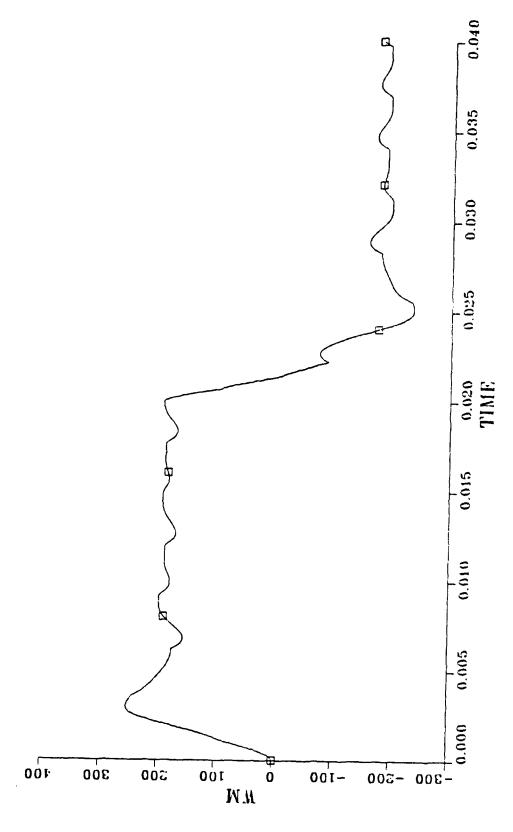
The simulation can be a powerful analytic and design tool. For example, the addition of damper diodes was seen to maintain current flow during transistor switching (demonstrated in Figures 5.1 and 5.2) which has the effect of maintaining a higher average torque with diodes than without as has been previously discussed. It follows that the faster the diodes operate, the better the motor performance which can be realized in this context.

The availability of the center of the three windings for use as a ground terminal may prove to be advantageous in some applications. The current return path to the power supply provided by the center connection would not be opened by the switching transistors, and the current flow would not be interrupted in the unswitched winding during commutation,

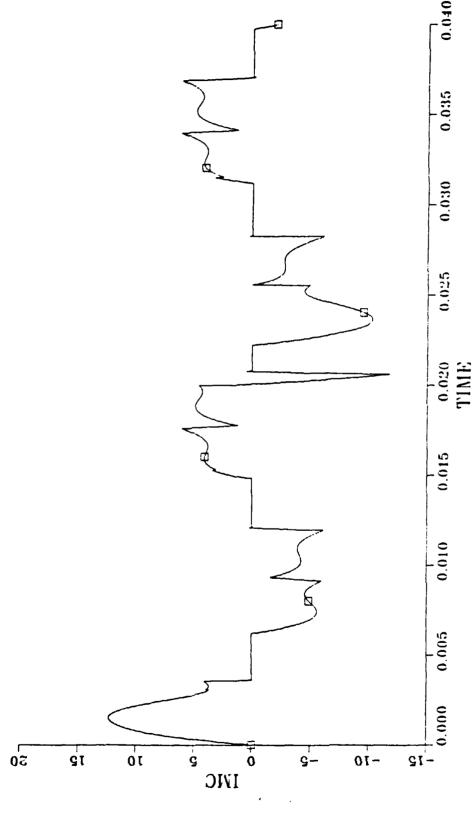


Motor Torque during Reversal Figure 5.7

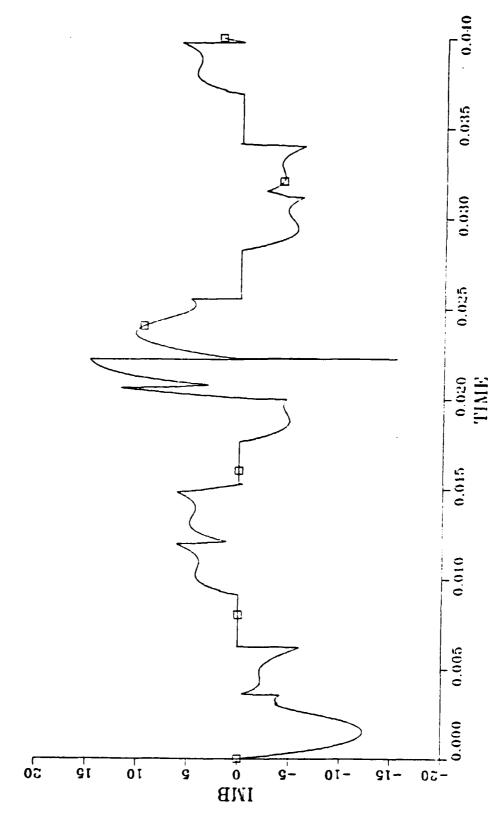




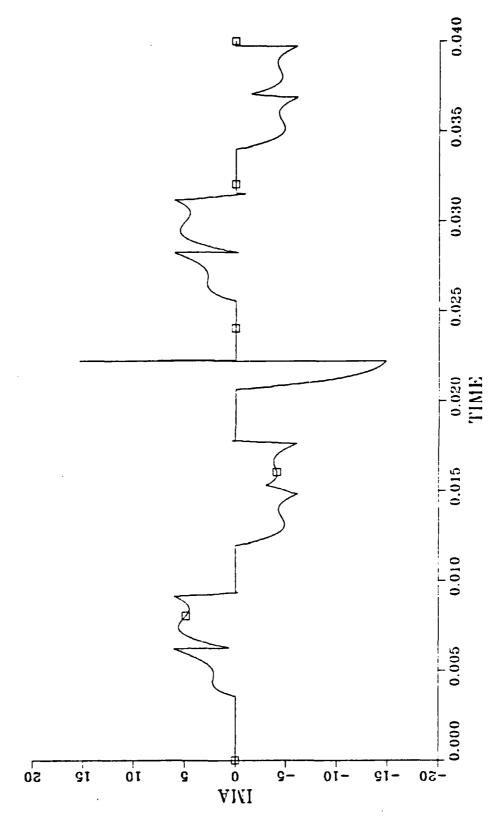
Pigure 5.6 Motor Speed during Reversal



gure 5.5 Phase C Current showing Reversing Transient



Phase B Current showing Reversing Transient Figure 5.4

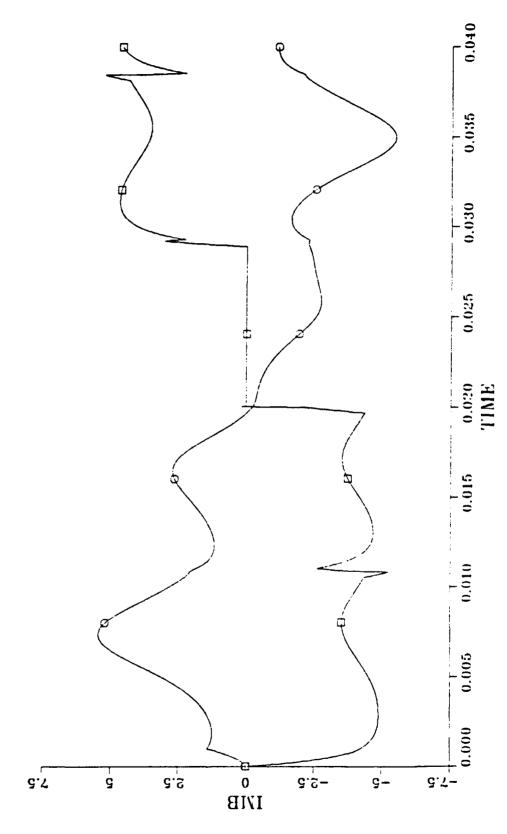


Phase A Current showing Reversing Transient Figure 5.3

Mctor reversal at speed can be simulated under varying load conditions. In the simulation the load torque opposes motor rotation, and so helps the motor to slow to a stop, then crroses the reversal. If a viscous load was simulated (as in driving a dynamometer), slowing to a stop would take longer because the lcad would decrease with speed, and the rise to steady state in the reverse direction would be quicker due to the reduced load at low speed. this type of reversal is characterized by large transient motor currents since the back emf voltage is initially of polarity that aids current flow instead of inhibiting it. The reverse torque generated by this current will quickly slow the motor to a stop where there is no back emf generated, and as the rotation reverses the generated voltage changes polarity and once again opposes current flow. reversal effects can be seen in the current waveforms of Figures 5.3, 5.4, 5.5 and 5.6 which depict motor reversal (from counterclockwise rotation to clockwise rotation) at time = .02 seconds.

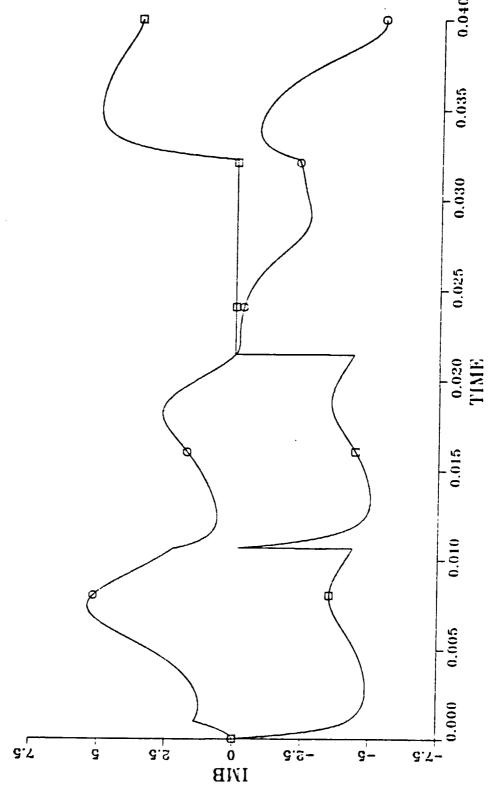
Control of the Contro

PHASE B MOTOR CURRENT, BACK EMF C-B



Pigure 5.2 Motor Current with Diode Commutation

REALA DESCRIPTION OF CONTROL C



Piyure 5.1 Motor Current without Diode Commutation

The final versions, in which the transistor and diode models and sinusoidal back emf voltage are incorporated are used to characterize an actual motor and power conditioner. The perfermance curves provided by Thomas [Ref. 1] were used for comparison. As a result, all simulations presented here used a net supply voltage of thirty volts, or plus and minus fifteen volts applied to the transistors. As stated earlier the object of this thesis was to provide a tool to evaluate motor and switching transistor performance for various design parameter values and operating conditions. Some deviation from these performance curves was anticipated, but overall characteristics of the torque, current, and power vs speed curves remain of the same form.

At the time of this writing, provisions are being made to gather more comprehensive test data from a typical motor. It is well understood that only a limited number of the model waveforms may be confirmed by measurement. The brushless DC motor is a three wire device, and the voltage across any two windings may be conveniently measured. The simulation, however, calculates and graphs not only the voltage across each pair of windings but in addition, the voltage across each single winding. The individual currents IA, IB, and IC may also be measured with, for example, an inductive coupler or by measuring the voltage drop across a resistor. These measured curves can be readily compared with model results and model parameters adjusted to bring about good agreement.

V. HODEL PERFORMANCE

The performance of the first three models is not interesting to the motor designer as the simplifications involved in these simulations reduce the resulting behavior to textbook DC motor dynamics. As a development tool for other simulations, the structure may be of some interest. simulations are included in Appendix C for this reason. transistor switching of the fourth and all subsequent models is of interest in that the transistor impedance affects the time constants of the mctor current and is an important feature in understanding the behavior of the simula-Because of the varying time constants, tions. current in one phase and buildup of current in another phase at commutation is not compensatory. The current decays in the turn-off winding than the corresponding faster buildup in the turn-cn winding, while the current in the third winding is ostensibly constant. The third winding current cannot be constant because all three currents must sum to identically zero. The result is the sharp dip in the center of the current waveform of the unswitched winding. Excellent correlation of this effect is seen in the experimental data as shown in Figure (12) of [Ref. 10] and [Ref. 11]. In simulations which include a diode model, the dynamic equations that determine the (L/R) time constant are expanded to include the diode model. The inclusion of the diode impedance in the dynamic time constant results in a "bracing up" of the current waveform of the unswitched winding yeilding a higher average motor current. This can be observed by comparing Figures 5.1 and 5.2. Models simulated diodes demcristrate scmewhat more torque and speed with slightly less speed ripple than those without diodes.

VI. CONCLUSION AND RECOMMENDATIONS

A. SUMMARY AND CONCLUSION

The development of a detailed transient model for simulation of the instantaneous performance of a small four pole brushless DC motor supplied by a transistorized power conditioner has been presented. This model was part of a comprehensive development of a fin control actuating system model for the simulation of the dynamic performance of a cruise missile fin controller.

The results of the numerical simulation of the instantaneous meter and power conditioner voltages and currents demonstrated a great deal of correlation to reported experimental test data during steady state operation. The dynamic reversal of the model was performed. The corresponding dynamic currents predicted by the model were analyzed and large transients were demonstrated as would be expected in an actual motor. The conclusion that the model is a good representation of an actual motor and power conditioner drive transistors is supported by all currently available motor data and analytical extensions thereof.

B. RECCHMENDATIONS

This model will be further improved by the addition of delay between the Hall sensors and the commutation algorithm to more realistically simulate the electronic logic of the power conditioner. A routine for the calculation of transistor and diode power dissipation and possibly motor stator heating will be included. This will allow maximum performance to be extracted from the motor and power conditioner for short periods of time without excessive heating.

Additional work on the dynamic magnetic flux profile, particularly in the area of magnetic saturation of the stator iron needs to be investigated and implemented to accurately simulate high power operation.

APPENDIX A SPACE DEPENDENT FLUX MODEL

Because of the length and complexity of the CSMP mcdel, a simpler model was designed using Digital Simulation The advantages to DSL include complete Language (DSL). compatibility with CSMP and a more or less interactive running capability which the NFS installation of CSMF lacks. If the complete model had been written in DSL, the advantage of quick turnaround of the simulation would have been lost due to the running time of the program. The NPS version of DSL does not have the STIFF integration routine used with CSMP and the Runge-Kutta integration routine languages had some computation problems with the fast time constants of the power transistors. The routines contained in this appendix were developed using [Ref. 14 and 15].

```
SW4 = 1.
SW5 = 1.
SW6 = 0.
BEMFT = BEMFC - EEMFB
VN1 = VIF - VEMFC
VN2 = VIB + VEMFB
GO TO 60
SW1 = 1.
SW2 = 0.
SW3 = 0.
SW4 = 1.
SW5 = 0.
SW6 = 0.
BEMFI = BEMFA - EEMFB
     51
                               SW6 = 0.
BEHFI = BEMFA - EEMFB
VN1 = VIF - VEMFA
VN2 = VIB + VEMFB
GO TO 60
SW1 = 1.
SW2 = 0.
SW3 = 0.
SW4 = 0.
SW4 = 0.
SW6 = 1.
BEMFT = BEMFA - BEMFC
     52
                               SW5 = 0.

SW6 = 1.

BEMFT = BEMFA - BEMPC

VN1 = VIF - VEMFA

VN2 = VIB + VEMFC

GO TO 60

SW1 = 0.

SW2 = 0.

SW3 = 1.

SW4 = 0.

SW5 = 0.

SW6 = 1.

BEMFE - EEMFC

VN1 = VIF - VEMFB

VN2 = VIB + VEMFC

SW1 = 0.

SW2 = 1.

SW3 = 1.

SW3 = 1.

SW4 = 0.
     53
     54
SAMPLE
                GET TEE NUMBERS

Z1(I) = THETAD

Z2(I) = BEMFA

Z3(I) = BEMFB

Z4(I) = BEMFC

Z5(I) = IA
```

```
Z6(I) = IB

Z7(I) = IC

Z8(I) = BEMPT

WRITE (30,20) Z2(I)

WRITE (32,20) Z3(I)

WRITE (33,20) Z4(I)

WRITE (34,20) Z5(I)

WRITE (36,20) Z6(I)

WRITE (36,20) Z7(I)

WRITE (37,20) Z8(I)

20 FORMAT (F20.6)

I=I+1

CONTRI PINTIM=6.28, DELT=.01, DELS=.01

END

STOP
```

```
Begin DISSPLA program:
REAL Z1 (629), Z2 (629), Z3 (629), Z4 (629), Z5 (629), Z6 (629)
REAL Z7 (629), Z8 (629), Z9 (629), Z10 (629), Z11 (629)
                                               I=I+1
                                            READ (30,5,END=3)
READ (30,5,END=3)
READ (32,5,END=3)
READ (32,5,END=3)
READ (34,5,END=3)
READ (35,5,END=3)
READ (36,5,END=3)
READ (37,5,END=3)
FCEMAT (F20.6)
                                                                                                                                                      Z1 (I)
Z2 (I)
Z3 (I)
Z5 (I)
Z5 (I)
Z7 (I)
READ (37,5, END = 3) 28(1)

FCEMAT (P20.6)

C CCNVERSICN FROM IN-CZ/AMP TO WEBERS:

22(I) = 22(I) *2.54*9.8/(100.*16.*2.2) *16.82/5.1393

23(I) = 23(I) *2.54*9.8/(100.*16.*2.2) *16.82/5.1393

24(I) = 24(I) *2.54*9.8/(100.*16.*2.2) *16.82/5.1393

25(I) = 25(I)/60.

26(I) = 26(I)/60.

27(I) = 27(I)/60.

GC TO 1

CCALL SHERPA ('MACMILLA','A',3)

CAIL PAGE (8.5,11.0)

CAIL NOBEDR

CAIL PHYSOR(1. 5.5)

CAIL AREA2D (5.0,2.0)

CAIL AREA2D (5.0,2.0)

CAIL HEADIN ('MAGNETIC FLUX MODEL$',100,1.5,2)

CAIL HEADIN ('FHASE A FLUX$',100,1.,2)

CAIL YNAME ('PHASE B FLUX$',100,1.,2)

CAIL YNAME ('PHASE B FLUX$',100)

CAIL XINTAX

CAIL XINTAX

CAIL GRAF (0.0,30.,360.,-0.10,'SCALE',0.10)

CAIL CURVE (Z1,22,629,0)

CAIL CURVE (Z1,25,629,0)
                                                 CAIL CORVE (21,22,629,0)
CAIL DOT
CAIL CURVE (Z1,25,629,0)
CAIL RESET('DOT')
CAIL ENDGR(0)
CAIL PHYSOR(1. 3.25)
CAIL AREA2D ( 5.0,2.0)
CAIL COMPLX
CAIL YNAME ('DHASE C FIE
                                                                           XNAME ('PHASE C FLUX$',100)
YNAME ('FIUX, WEBERS$',100)
XINTAX
                                                  CALL
                                                CAIL XINTAX

CAIL GRAF (0.0,30.,360.,-0.10,'SCALE',0.10)

CAIL CURVE (Z1,Z3,629,0)

CAIL CURVE (Z1,Z6,629,0)

CAIL RESET (DOT')

CAIL ENDGR (0)

CAIL PHYSOR (1.,1.)

CAIL AREA2D (5.0,2.0)

CAIL XINTAX

CAIL XINTAX

CAIL XINTAX

CAIL XINTAX

CAIL YNAME ('RCTATION ANGLE, DEGREES$',100)

CAIL YNAME ('RCTATION ANGLE, DEGREES$',100)

CAIL CURVE (Z1,Z4,629,0)

CAIL CURVE (Z1,Z4,629,0)
                                                  CALL
                                                                               DOT
                                                 CAIL CURVE (Z1,27,629,0)
CAIL RESET ('DO1')
CAIL ENDPL (0)
            C
                                                  CAIL DONEPL STCF
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LISTINGS PROGRAM **P**I APPENDIX CSMP VARIABLE PLUX

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IURATION
FOFF
KTPP — TORQUE CONSTANT (OZ-IN/AMP)

KTPPP — THE NO EMALIZED PRODUCT OF KH AND THE COMPOSITE VARIA

KBFFF — THE NO EMALIZED PRODUCT OF KB AND THE COMPOSITE VARIA

RA — THE NO EMALIZED PRODUCT OF KB AND THE COMPOSITE VARIA

BA — VISCOUS FRICTION COFFFICIENT OF THE MOTOR (OZ-IN/RAD/S)

BIF — VISCOUS FRICTION COFFFICIENT OF THE BOTOR (OZ-IN/RAD/S)

BIF — TOTAL VISCOUS FRICTION COFFFICIENT OF THE BOTOR (OZ-IN/RAD/S)

JI — TOTAL VISCOUS FRICTION COFFFICIENT OF THE BOTOR (OZ-IN/RAD/S)

JI — TOTAL THE MOTOR (OZ-IN/S-S)

LA / RA + F OAL

AND THE HOTOR (OZ-IN/S-S)

BOTAU = LA / RA + F OAL

AND TRIVE TRANSISTORS FOR CURRENT PATH R-C

AND TRIVE TRANSISTORS FOR CURRENT PATH C-A

AND TRIVE TRANSISTORS FOR TRANSISTOR CUTORP

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VERSION TEN --

THE PURPOSE OF VERSION TEN IS TO TREAT THE FLUX AS VARYING STHE SUM OF A SINUSOID OF FUNDAMENTAL FREQUENCY

AND ITS FIFTH HARMONIC AS EXPLAINED IN CHAPTER FOUR.

AND ITS FIFTH HARMONIC AS EXPLAINED IN CHAPTER FOUR.

AND ITS FIFTH HARMONIC AS EXPLAINED IN CHAPTER FOUR.

AND THE RESULTING TORQUES ARE SUMMED.

INCOUNTERED BY TWO WINDINGS AT A TIME.

THIS MODEL SIMULATES MAGNETIC FLUX AS A SINUSOID AND A FINISHTESS DC MOTCR. THE WINDINGS ARE NOT TREATED INDEPENDENTIAL AS THE SFITCHING IOGIC AND TRANSISTOR COMMUTATION THEIR TRANSIENT ELECTRICAL INTERRELATION IS SIMULATER
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ICA = (Van - Van) / REGAB

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ECTAU = 2.* LA/BEGAB

IMAB = REALPL (0.0 "BATAU'IAB)

IMAB = REALPL (0.0 "BATAU'IAB)

IMAB = IMBC - IMBC

IMB + IMBC - VO

VAO = IMB + RAA + IA*DIADT+VENFA

VAO = IMBC - VO

VAO - VO

VAO = IMBC - VO

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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            * THIS PROCEDURE PROVIDES A SIMPLE ME
PROCEDURE TN1=FRDEND (VIN TM.TL)
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10 IN1 = TM - TL
GC TO 15
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ENDPROCEDURE
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KB/KK3 * 1
KB/KK3 * 1
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WHELE BLALPL (0.0 A2, TN2)

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* PREVIOUS. IT IS USED HERE TO DETERMINE THE ALGEE

* THE VARIABLE FLUX COMPONENTS FOR USE IN COMPUTING

* APPROXIMATE FLUX (BERT). THIS FUNCTION COULD AS

* HAVE BEEN CALCULATED THE PREVIOUS PRICEBURE EN

* COULD NOT ACCOMOLATE THE ADDITIONAL VARIABLES EN

FOCEDURE BENFT VN1 VN2= VOLT (THCON, BENFB, BENFB, BENT

IF (THCON GE. 180.) GO TO 65

GO TO 66

GO TO 66

GO TO 66

GO TO 71

IF (THCON GE. 120.AND. THCON LT. 120.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 120.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 150.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 150.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 150.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 150.) GO TO 72

IF (THCON GE. 120.AND. THCON LT. 150.) GO TO 74

IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 74

IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 74

IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 74

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IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 75

IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 74

IF (THCON GE. 120.AND. THCON LT. 180.) GO TO 75

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VN1 = VIP - V

VN2 = VIP - V

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PROCEDURE SE1 SE2 SE3=HALL (IHCON)

IF (IHCON) GE 0 0 AND THCON LT 90. GO TO 10

IF (IHCON) GE 90 AND THCON LT 90. GO TO 12

IF (IHCON) GE 90 AND THCON LT 90. GO TO 13

IF (IHCON) GE 90 AND THCON LT 90. GO TO 14

IF (IHCON) GE 120 AND THCON LT 180. GO TO 14

IF (IHCON) GE 150 AND THCON LT 180. GO TO 15

IF (IHCON) GE 150 AND THCON LT 180. GO TO 15

IF (IHCON) GE 150 AND THCON LT 180. GO TO 15

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* CF MECHANICAL RCIATION. THIS IS FUNDAMENTAL

* SWITCHING AND POSITION SENSING ACTION.

PROCEDURE THRST=RESET(JFAC, THDEG)

THRST=AMOD(THDEG, 360.)

IF (THRST.LT.0.0) THRST=THRST+360.
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* LIRECTION:

PRCCEDURE TN1=FWDEWD (WM, TM, TL)

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1 TN1 = TM - TL

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# IT SETS THE VARIABLES SET THRU
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# SIMULATES POWER TRANSISTORS BEING ENERGIZED OR SWITCHED OFF IN THE
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# THCON GE. 30.AND. THCON LI. 150. GO TO 53
# THCON GE. 150.AND. THCON LI. 180. GO TO 53
# THCON GE. 150.AND. THCON LI. 180. GO TO 54
# THCON GE. 150.AND. THCON LI. 180. GO TO 55
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THRST = THDEG - TS
IF (THRST.LT.360.0) GO TO 40
JFAC = JFAC + 1.0
40 CONTINUE
ENDPRECEDURE
* THIS PROCEDURE PROVIDES A SIMP.
PRCCEDURE TN1=FWDEWD (VIN, TM, TL)
IF (VIN, LT, 0, 0), GC TO 10
GO TO 15
10 IN1 = TM - TL
GO TO 15
10 IN1 = TM + TL
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APPENDIX C

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AND SWT THRU SW6 TO LOGIC LEVELS 1 OR 0. THIS SIMULATES THE ACTION CF HALL BFFECT SENSORS BEING TURNED ON OR OFF IN THE FORMER CASE AND SIMULATES POWER TRANSISTORS BEING ENERGIZED OR SWITCHED OFF IN THE IATIES TO SET IN THE SIMULATES POWER TRANSISTORS BEING ENERGIZED OR SWITCHED OFF IN THE IATIES THE SALICHING LOGIC
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IF (THCON GE.180.) GO TO 45

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46 CONTINUE

IF (THCON GE. 90. AND. THCON LT. 30.)

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MODEL SIMULATES THE SWITCHING LOGIC AND INSTANTANE CCMMUTATION OF A BRUSHLESS DC MOTOR CONTROLLED BY 1 LOGIC PROCEDURE.
THE WINDINGS ARE TREATED INDEPENDENTLY AND THEIR CONTRIBUTIONS TO DEVELOPED TOROUE ARE TREATED AS SISINCE THE SUPERFCSITION RESULTS IN TWICE AS MUCH CIAS A SINGLE LUMPED COIL, THE TOTAL CURRENT IS HALVI
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TS = JFAC * 36C.0
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**MCDEL INCORPORATES THE FINITE TRANSITION TIME FOR THE TRANS
**SMITCHES AND IS CTHERWISE THE SAME AS VERSION SEVEN.
**THE WINDINGS ARE NOT TREATED INDEPENDENTLY AND THEIR
**TRANSIENT ELECTRICAL INTERRELATION IS SIMULATED ALTHOUGH TH
**CONTRIBUTIONS TO DEVELOPED TORQUE ARE TREATED AS SUPERPOSABIL
**SINCE THE SUPERPOSITION RESULTS IN TWICE AS MUCH CURRENT FLOORS
**AS A SINGLE LUMPEL COIL, THE TOTAL CURRENT IS HALVED.
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JE = 0.001 KB = 0.112 PI = 3.14159265
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* IT SETS THE VARIABLES SET THRU

* SETS THE VARIABLES SET THRU

* SETS THE VARIABLES SET THRU

* CF HALL EFFECT SENSORS BEING TURNED ON OR OFF IN THE FORME

* LATTER CASE. THEON IS THE VARIABLE THROUGH WHICH THE SWITCHED OF

* LATTER CASE. THOON IS THE VARIABLE THROUGH WHICH THE SWITCHED OF

* IS IMPLEMENTED.

PROCEDURE SETSESSMISKS SWISSWU, SWS, SW6=VOLT (THCON)

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**VSAT*IMT + 4.*RCUT*IL**2
DURE PROVIDES A SIMPLE MECHANISM FOR REVERSING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       * THIS PROCEDURE RESETS THE VARIABLE THRST TO 0 AFTER CF MECHANICAL RCTATION. THIS IS FUNDAMENTAL TO THE STITCHING AND POSITION SENSING ACTION.

PROCEDURE THRST=RESET (JFAC, THDEG)

TS = JFAC * 36C,0

THRST = THDEG

IF (THRST = THDEG,0) GO TO 40

UP AC CONTINUE

ENDPROCEDURE
                                                 + ABS (IMC) ) /2
TM2 = 1,

TM2 = 1,

TM3 = REAL

WMREM = WM * KB

VEMTEM = WM * KB

THETA = INTGRI (0.

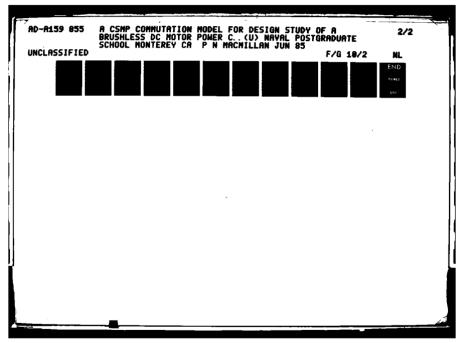
THETA = INTGRI (0.)

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MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS - 1963 - A

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                                             VA, VE, VC, ...
                                         THRST, VENF, VAN, VBN, VCN,
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FACT THRST VALIAGE (9)
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